

REVISIONS		DATE	AUTHORITY	CH	CHG	CHG
L/R	DESCRIPTION					

RELEASED FOR PROD.  
DATE: 8/26/08 INT: DC  
7/16/09 END

CONTROLLED DOCUMENT

AUG 02 2016

**JOB NUMBER**  
01-5039

Dwg  
No. 23053030 BH

NOTES  
1 MARK AS SPECIFIED IN LOCATION SHOWN  
WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING  
AT THE NAME "ALUMINUM" FOLLOWED BY THE  
PART NUMBER AND LAST CHANGE LETTER  
2 L747639 ALUMINUM TRADEMARK

2. BLACK OXIDE FEK API 5-2 483  
 3. FINISH ALL OVER 63/ UOS

These tool drawings are furnished in accord with the terms of the Allison Tools Release Agreement. The departure cards or drawings, are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the manufacturer.

APPLICATION: SEE SEPARATE PARTS LIST	
UNLESS OTHERWISE SPECIFIED, SEPARATE LINE POSITION CALLOUTS ARE SEPARATELY MECHANICALS OR DRAW REFERENCE	
DRAWING NUMBER <b>5-12</b>	
DATE <b>10/10/04</b>	
CHIEF CHECKER <b>FUNCTION</b>	
TOOL OR 2 PLACE DECIMALS <b>5.02</b>	
TOOL OR 3 PLACE DECIMALS <b>5.010</b>	
WATERLINES	MATERIAL
<b>S A E 43 40</b>	CHASSIS 1
HEAT TREAT AND HARDNESS	CHASSIS 1
	FINAL
	Weld OR BRAZE
	INSPECTION
<b>R C 36 - 40</b>	SEE NOTE
SURFACE TREAT	

✓ METAL STAMP  
PER NOTE /  
T/N, S/N, "MADE IN USA" /  
⑧ 9/12/14

REF- T-159066